



6411 Four Channels Strain Gage Conditioning Amplifier



Features:

- Differential signal amplifier with high bandwidth up to 10k Hz
Gain Accuracy $\pm 0.1\%$,
Gain Step : 1, 2, 5, 10, 20, 50, 100, 200, 500, 1000, 2000 to 5000 by rotary switch
Gain Linearity 0.01%
Fully calibrated gain from 1 to 5,000
4 Channels per Module
Accepts foil type strain gage, piezoresistive, potentiometers, etc.
Selectable bridge step excitation (16bits): 0.5 to 10V
- Plug-in amplifier
Automatic bridge balance, with EEROM to preserve balance without power
Built-in with all bridge completion including 120 or 1000 and 350 dummies.
Built-in with shunt calibration circuits
- Built-in with four-pole Bessel low-pass filter with cutoff frequencies of 1 Hz, 3 Hz, 50 Hz, 100Hz, 300 Hz, 500Hz, 1k, 3k, 5k, 10kHz and wide-band
- Others filter type and cut-off frequency is possible
Front-panel monitoring: Automatic balance status

Applications:

Dynamic Material Test
Strain/Stress Analysis
Dynamic Material Elasticity Testing
Load Cell Signal Conditioning

Foil Strain Gage Signal Conditioning
Piezo Resistive Sensor Signal Conditioning
Semiconductor Strain Gage Signal Conditioning

Description:

6411 Signal Conditioning System is designed with and incorporates all the features necessary for dynamic precise conditioning of strain gage and transducer inputs in the most severe operating environments.

6411 Signal Conditioning and amplifier's low-level signals to high-level outputs for multiple channels can be simultaneously and dynamically recorded and displayed on external devices.





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Signal Conditioning Amplifier

Specification:

Input

- Strain gages: Quarter, half or full bridge (50 to 1000)
- Built-in 120 Ω and 350 Ω dummy gages; 1000 dummy capability
- Transducers: Foil or piezoresistive strain gage types DCDT displacement transducers; Potentiometers

Excitation

- Fixed settings: 0, 0.5, 1, 2, 2.5, 3, 3.5, 4, 4.5, 5, 6, 7, 8, 9, 10 VDC \pm 3 mV
- Current: 100 mA, max
- Regulation (0-100 mA \pm 10% line change) \pm 0.05 mV \pm 0.004 %, max measured at remote sense points.
(Local sense: -5 mV, typical, 100 mA, measured at plug.)
- Remote sense error: 0.0005% per Ω of lead resistance (350 load)
- Noise and ripple: 0.005% Vp-p, max (dc to 10 kHz)
- Stability: \pm 0.002%/° C
- Level: Normally symmetrical about ground; Either side may be grounded with no effect on performance.

Bridge Balance

- Method: Automatic
- Ranges (Auto ranging): \pm 13000 $\mu\epsilon$ Resolution 2.5 μ (0.0012 mV/V)
- Balance time: 8 seconds
- Manual vernier balance range: 0.1 V/Step, Max \pm 5 V

Calibration

- Two internal shunt calibration resistors, \pm 0.1% tolerance
- 174.8k, 1000 $\mu\epsilon$ (0.50 mV/V) 350 Ω bridge; 59.94k, 1000 $\mu\epsilon$ (0.50 mV/V) 120 Ω bridge.
- Others range is possible
- Internal selector switches for unipolar shunt calibration circuits

• Amplifier

- Input Impedance : 100M Ω
- Input Common Voltage : \pm 30Vpp
- Gain Step : 1, 2, 5, 10, 20, 50, 100, 200, 500, 1000, 2000 to 5000 by rotary switch setting, Accuracy \pm 0.1% Max
- Gain Linearity : < 0.01% Max

- Common mode rejection: @ Gain = 1,000
 - DC to 10 kHz, >100 dB
- Frequency response versus all gain (1~1,000), 10kHz @ -3 dB
- Rise Time <0.1 μ sec
- Stability (gain over X 100)
 - \pm 5 μ V/° C, max, RTI (referred to input)
- Noise (gain over X 100, all outputs)
 - 0.01 to 10 Hz: 25Vp-p RTI

Filter

- Characteristics
 - Low-pass active four-pole Butterworth standard
- Frequencies (-3 \pm 1dB): 1 Hz, 3 Hz, 50 Hz, 100Hz, 300 Hz, 500Hz, 1k, 3k, 5k, 10kHz and wide-band

Input & Output

- 4 Channels per Module
- 8 pin terminal input connector for each sensor input
- Output : Low impedance terminal analog output
- Each Enclosure have IDC 50 pin box header, Centronic Connector and terminal board for output signal

Remote Control

- All Amplifier function can be remote control via RS-485 with AmpCon60 Windows software, max up to 1024 channels.

Operational Environment

- Operation temperature: -10° C ~ 60° C
- Storage: -20° C ~ 70° C
- Humidity: Below 95% RH, non-condensing

Power Requirement

- Input: 12 VDC \pm 10% 15 A

Dimensions & Weight

- Panel: 1.3" X 5.2" (33.4 X 133.3 mm)
- Amplifier depth behind panel: 10.6" (270 mm)
- Weight: 1.32 Lb (0.6 Kg)

Optional Accessories

- 6001C. Single-Module enclosure with power supply.
- 6002C. 2- Modules enclosure with power supply.
- 6006C. 6- Modules enclosure with power supply.
- 6012C. 12- Modules enclosure with power supply.